

Date: Wednesday, 23/08/2006 9:00:00 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3543-1
Job Number : 28304	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 23/08/2006 S.O. No. : N/A	Drawing Number : WINDOW-PROTO
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : _____	Due Date : 30/08/2006 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 MAKE PER DRWG D3543 REV.A

SAD 06:08:28

2.0	MACRLICS125	1/8" Polycast II Sheet
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Comment: Qty.: 2.1000 sf(s)/Unit Total : 2.1000 sf(s)
 1/8" Polycast II Sheet

Batch # M100724

SAD 06:08:29

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP
 GIVE TO MARC B.....

06.08.31

4.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

06/08/01

Job Completion



C206108131

1. WAS SCRAPED DUE TO POOR CRAFTSMANSHIP.

(TECHNICALLY, REMOVAL OF WATERJET WAS TOO HIGH AND IT RESULTED IN SHARP/LARGE
JAGGED EDGES THAT ARE UNSUITABLE).

PRELIMINARY ISSUE

DESIGN	<i>[Signature]</i>	DRAWN BY	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	
DATE	06.08.23	TITLE	D3543 HINGE DOOR PUSH-OUT WINDOW	REV. A SHEET 2 OF 2 SCALE 1:4

D3543-1 WINDOW

NOTES:

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS "G" CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125" THICK (REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES



